

Work Order ID 128131

Wednesday, January 07, 2015 11:37:59 AM

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Item ID: D350-567-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Replacement Exterior SS Window
 Start Date: 1/7/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/7/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 1501-07 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-567-113			CHG003					
110	Packaging	0.00							
110									
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

SL

ML5 1501-08

11

DAS
46
9-69

JAN 09 2015

DAS
06
9-69

JAN 08 2015

12

DAS
46
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Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Exterior SS Window

Stop ***NS2***Start Date: 1/7/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/7/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00	DAS						
Packaging	Identify and pack for shipping as per PPPD350-567-113		05						
	Location: _____		9-88						
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JAN 09 2015

MUS 15-01-12

UMF
15-01-09

Picklist Print

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Work Order ID: 128131

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Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Exterior SS Window

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C
13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
DT8439		Manufactured	No				Each	0.0000		1			DAS 65 9-89
DT8439 TEMPLATE	DAS 45								**				
D2463		Manufactured	No			110	f	1,083.000	7.166	8			
D2463 1/2" Seal (\$Per Foot)	DAS 45								**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 65 9-89
				ST409		83							
				115701		83							
				ST638		1000							
				125469		1000							
1x (D2463-0860 as per dwg) CUT TO 86.00"													
D3290-041		Manufactured	No			110	Each	6.0000		1			
D3290-041	DAS 45								**				DAS 65 9-89
Replacement Exterior Window For.-111				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST434		6							
				108744		4							
				120157		2							
2600-6		Purchased	No			110	Each	204.0000		12			
2600-6 Camlock Stud	DAS 45								**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 65 9-89
				ST569		204							
				M128398		104							
				M129790		100							

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Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Exterior SS Window

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

2600-LW

Purchased

No

110

Each

187.0000

12 12

2600-LW

Washer, Camlock Retaining

DAS

46

9-89

**

DAS

46

9-89

Location

Loc Qty

Loc Code

ST570

187

m128429

100

m128818

87

212-12

Purchased

No

110

Each

263.0000

12 12

212-12

Receptacles

DAS

46

9-89

**

DAS

46

9-89

Location

Loc Qty

Loc Code

ST567

263

M128818

175

M129706

88

AN526C832R9

Purchased

No

110

Each

376.0000

21 21

AN526C832R9

Screw

DAS

46

9-89

**

DAS

46

9-89

Location

Loc Qty

Loc Code

ST327

376

M129391

376

NAS1149DN832J

Purchased

No

110

Each

700.0000

42 42

NAS1149DN832J

Washer

DAS

46

9-89

**

DAS

46

9-89

Location

Loc Qty

Loc Code

MF4

185

M129541

185

ST270

515

M124555

143

M128429

288

M129499

84

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Shop Packet Print

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Parent Item: D350-567-113

Parent Item Name: Replacement Exterior SS Window

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D350-567-113

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

1,002.000

21

21

MS21042L08

Nut

DAS

46

9-89

**

Location

Loc Qty

Loc Code

CA

101

m129682

101

ST304

901

123900

16

m128401

285

m130325

600

No

110

Each

5,901.000

24

24

**

MS20426AD3-5

Purchased

No

MS20426AD3-5

Rivet

DAS

46

9-89

Location

Loc Qty

Loc Code

GA

4325

4533

4325

ST313

1576

4444

1576

No

110

sf

1,398.000

18

18

**

FG-778150-550-ROL

Purchased

No

FG-778150-550-ROL

7781 9oz Glass 50x125yd

DAS

46

9-89

Location

Loc Qty

Loc Code

CA2

1370

M127701

1370

st417

28

M127701

28

2sq yards

JAN 08

DAS

06

9-89

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz. 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15